



Material - DIN EN 12164 CuZn36Pb2Sn1 (CW711R)

Standard Specification for Copper and Copper Alloy Rod for Free Machining Purpose

Group - Non Ferrous Copper Alloys

Sub Group - DIN EN 12164 CuZn36Pb2Sn1 Copper and Copper Alloy Rod for Free Machining Purpose Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Rod

Chemical Composition			Heat Treatment	
Iron	Fe %	0.100 max.		
Nickel	Ni %	0.300 max.		
Lead	Pb %	1.300 - 2.200	As Raw or Solution Heat Treated	
Tin	Sn %	0.500 - 1.000		
Other	Ot %	0.200 max.		
Copper	Cu %	59.500 - 61.500		
Zinc	Zn %	Balance		
-	-	-		
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	360 min.
-	-	-	Yield Strength in Mpa	200 min.
-	-	-	Elongation in %	25 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HV	110 min.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
B 21 C48500	ASTM	USA	Rod, Bar and Shape	
B 124 C48500	ASTM	USA	Rod, Bar and Shape	
B 283 C48500	ASTM	USA	Forging	
SB-283 C48500	ASME	USA	Forging	
2.0371	DIN	Germany	Rod	
485	AS	Australia	Forging	
C48500	AS	Australia	Ingot and Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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